**Step 1**
With the cover off the pump, lay it on two blocks of wood. Pop out the sight glass using a broom handle or other object as a punch. For DV-127, DV-3, and DV-5 use a 5/8” diameter punch: for DV-85, DV-142, DV-85N, DV-142N or DV-200N use a 1” diameter punch.

**Step 2**
Clean the surface with acetone or nailpolish remover. Put Locktite on the inside surface of the hole.

**Step 3**
Install the new sight glass from the outside. DV-3 & DV-5 only. Position glass with holes straight up as shown. The hole position does not matter with the new style sight glass shown below.

**Step 4**
With wood block covering the sight glass, tap the sight glass into place. Replace the cover on the pump.