

T20275

FLARING TOOL KIT INSTRUCTIONS

NOTE: These pictures don't show the flaring nut on the tube.
Please ensure the nut is on the tube prior to flaring.



Step 1:

Insert the tube into the proper size fitting on the clamp, allowing a small length of tube to protrude from the clamp as shown. Tighten the wing nuts with your hands ensuring a very tight fit so that the copper tube doesn't slip while flaring.



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Step 2:

Slide the flaring cone over the tube as shown.



Step 3:

Tighten the flaring cone until it is tight (fully forming the copper tube into a flare)



Step 4:

Remove the flaring cone and loosen the wing nuts on the clamp. Open the clamp and remove the tube.



Step 5:

Inspect the flared tube for damage or improper shape.



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